

# MATERIAL SAFETY DATA SHEET

## Prusament PETG by Prusa Polymers

conforms to Regulation EC No. 1907/2006 (REACH)

### 1. IDENTIFICATION OF THE SUBSTANCE AND THE COMPANY

Product name: **Prusament PETG, all colours**

Chemical name: **Copolyester**

Chemical family: **Thermoplastic**

Application: **filaments for 3D printing**

Manufacturer/Supplier: **Prusa Polymers a.s.**

**Partyzánská 188/7a**

**17000 Praha 7**

**Czech Republic**

**+420 222 263 718**

[info@prusa3d.cz](mailto:info@prusa3d.cz)

#### Emergency contacts

Toxicology Information Centre address: Na Bojišti 1, Praha 2, Czech Republic

phone number: +420 224 919 293

phone number: +420 224 915 402

### 2. HAZARD IDENTIFICATION

#### 2.1. CLASSIFICATION OF SUBSTANCE OR MIXTURE

Classification: **(Regulation (EC) No 1272/2008)**

Not a hazardous substance or mixture.

#### 2.2. LABEL ELEMENTS

**Symbols/Pictograms:** None

**Signal Words:** None

**Hazard statement:** None

**Precautionary statement:** None

**PBT and vPvB substances:** No data available

#### 2.3. OTHER HAZARDS

None known.

### 3. COMPOSITION AND INFORMATION ON INGREDIENTS

**Chemical name:** Copolyester Product based on copolyester with additives. Copolyester concentration >97%

**Classification:**

Chemical name	Classification	
copolyester	<b>DSD:</b>	This substance is not classified according to Directive 67/548/EEC
copolyester	<b>CLP:</b>	NOT CLASS.

**DSD:** Directive 67/548/EEC.

**CLP:** Regulation No. 1272/2008.:

**Info:** The material does not contain Bisphenol A.

### 4. FIRST AID MEASURES

#### 4.1. DESCRIPTION OF FIRST AID MEASURES

**Inhalation:** After inhalation of decomposition products of polymer, take affected persons to fresh air. Call a doctor if necessary.

**Eye contact:** Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention immediately.

**Skin contact:** After contact with hot polymer cool skin rapidly with cold water. Call a doctor if necessary.

**Ingestion:** Call doctor or consider to induce vomiting. Rinse mouth with water. Call a doctor if necessary.

---

## 4.2. MOST IMPORTANT SYMPTOMS AND EFFECTS, BOTH ACUTE AND DELAYED

Burns should be treated as thermal burns. The material will come off as healing occurs; therefore, immediate removal from the skin is not necessary.

---

## 4.3. INDICATION OF ANY IMMEDIATE MEDICAL ATTENTION AND SPECIAL TREATMENT NEEDED

**Hazards:** Contact with molten substance/product may cause severe burns to skin and eyes.

**Treatment:** Treat symptomatically.

---

# 5. FIREFIGHTING MEASURES

**General fire hazards:** Material can accumulate static charges which may cause an electrical spark (ignition source). Use proper bonding and/or grounding procedures.

---

## 5.1. EXTINGUISHING MEDIA

Suitable extinguishing media: Water, Carbon dioxide (CO<sub>2</sub>), Dry chemical. Unsuitable extinguishing media - High pressure water jet can spread the fire

---

## 5.2. SPECIAL HAZARDS ARISING FROM THE SUBSTANCE OR MIXTURE

Burning produces obnoxious and toxic fumes, carbon monoxide, carbon dioxide. Powdered material may form explosive dust-air mixtures

---

## 5.3. ADVICE FOR FIREFIGHTERS

Wear positive-pressure self-contained breathing apparatus (SCBA) and protective firefighting clothing (includes firefighting helmet, coat, trousers, boots, and gloves). Avoid contact with this material during firefighting operations. If contact is likely, change to full chemical resistant firefighting clothing with self-contained breathing apparatus. Under fire conditions: Cool containers / tanks with water spray Water mist may be used to cool closed containers Fine dust dispersed in air may ignite. Risks of ignition followed by flame propagation or secondary explosions shall be prevented by avoiding accumulation of dust, e.g. on floors and ledges.

---

# 6. ACCIDENTAL RELEASE MEASURES

---

## 6.1. PERSONAL PRECAUTIONS

Use personal protective equipment as required Avoid contact with skin and eyes Remove all sources of ignition Sweep up to prevent slipping hazard Use with recommended personal protective equipment (see Section 8).

---

## 6.2. ENVIRONMENTAL PRECAUTIONS

Do not allow material to contaminate groundwater system Do not flush into surface water or sanitary sewer system Should not be released into environment

**METHODS AND MATERIAL FOR CONTAINMENT AND CLEANING UP** Avoid dust formation. Sweep up into suitable container for disposal. In the event of a spill or accidental release, notify relevant authorities in accordance with all applicable regulations.

---

# 7. HANDLING AND STORAGE

---

## 7.1. PRECAUTIONS FOR SAFE HANDLING

Avoid contact with skin and eyes Low hazard for usual industrial or commercial handling Users should be protected from the possibility of contact with molten material Recommended for sufficient ventilation at the workplace. Flammable product Minimize dust generation and accumulation.

---

## 7.2. CONDITIONS FOR SAFE STORAGE, INCLUDING ANY INCOMPATIBILITIES

Store in original container protected from excessive heat, direct sunlight, dust and condensed water. Protect from moisture, product can be hygroscopic, Store in a cool dry place 5-35 °C. If you do not need filament for longer period of time, insert it back into container with attached silica gel. Use within 1 year from manufacture. Avoid contact with food. Remove all possible sources of ignition.

---

## 7.3. SPECIFIC END USES

Thermoplastic material for FDM 3D-printing

---

## 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

### 8.1. APPROPRIATE ENGINEERING CONTROLS

Avoid contact with skin, eyes and mucous membranes. Avoid prolonged or repeated contact with skin. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking.

### 8.2. PERSONAL PROTECTION

**Eye protection:** not required for FDM 3D printing

**Skin protection:** not required for FDM 3D printing

**Respiratory protection:** not required for FDM 3D printing

**Hand protection:** Avoid contact with molten material

**Engineering measures:** Use recommended printing temperatures to avoid accumulating of decomposition products in workspace and allow air ventilation. Allow air ventilation to avoid accumulating of dust in the workspace.

**Environmental exposure controls:** Do not allow product to enter water sources or soil.

---

## 9. PHYSICAL AND CHEMICAL PROPERTIES

**Physical state:** Solid

**Appearance:** Colored plastic wire

**Odor:** Odorless

**pH:** No data available

**Melting point:** > 220 °C

**Boiling point / boiling range:** No data available

**Vapor pressure:** No data available

**Vapor density:** No data available

**Evaporation rate:** No data available

**Specific gravity:** > 1 g/cm<sup>3</sup>

**Decomposition temperature:** Thermal stability not tested. Low stability hazard expected at normal operating temperatures.

**Autoignition temperature:** No data available

**Flammability:** Fine dust dispersed in air may ignite

**Flammability Limits in Air:** No information available

**Water solubility:** negligible

**Solubility in other solvents:** Not determined

**Partition coefficient(n-octanol/water):** No data available

**Dynamic Viscosity:** No data available

**Kinematic Viscosity:** No data available

**Explosive properties:** No data available

**Oxidizing properties:** No data available

---

## 10. STABILITY AND REACTIVITY

**Reactivity:** None expected under conditions of normal use.

**Chemical stability:** Stable under recommended storage conditions.

**Possibility of hazardous reactions:** None expected under conditions of normal use.

**Conditions to avoid:** None at ambient temperatures.

**Incompatible materials:** Avoid to strong oxidizing agents. Avoid keeping resin molten for excessive periods of time at elevated temperatures. Prolonged exposure can cause polymer degradation.

**Hazardous decomposition products:** Burning produces obnoxious and toxic fumes, Carbon monoxide (CO), carbon dioxide (CO<sub>2</sub>).

---

## 11. TOXICOLOGICAL INFORMATION

### 11.1. INFORMATION ON LIKELY ROUTES OF EXPOSURE

**Inhalation:** None known.

**Ingestion:** None known.

**Skin contact:** Molten material will produce thermal burns.

**Eye contact:** Molten material will produce thermal burns.

---

### 11.2. INFORMATION ON TOXICOLOGICAL EFFECTS

**Acute toxicity Oral:** No data available.

**Dermal:** No data available.  
**Inhalation:** No data available.  
**Repeated dose toxicity:** No data available.  
**Skin corrosion/irritation:** No data available.  
**Serious eye damage/eye irritation:** No data available.  
**Respiratory or skin sensitization:** No data available.  
**Mutagenicity:** No data available.  
**Carcinogenicity:** No data available.  
**Reproductive toxicity:** No data available.  
**STOT - single exposure:** No data available.  
**STOT - repeated exposure:** No data available.  
**Aspiration hazards:** No data available.  
**Other adverse effects:** No data available.

---

## 12. ECOLOGICAL INFORMATION

**Acute toxicity Fish:** No data available.  
**Aquatic invertebrates:** No data available.  
**Chronic toxicity Fish:** No data available.  
**Aquatic invertebrates:** No data available.  
**Toxicity to aquatic plants:** No data available.  
**Bioaccumulative potential:** No data available.  
**Mobility in soil:** No data available.  
**Results of PBT and vPvB assessment:** No data available.  
**Other adverse effects:** No data available.

---

## 13. DISPOSAL CONSIDERATIONS

**Waste treatment:** Dispose of in accordance with local regulations. Should not be released into the environment. Do not contaminate ponds, waterways or ditches with chemical or used container. Do not dispose as a common household waste. Sort out as plastic waste.  
**Packaging:** Dispose of in accordance with local regulations.

---

## 14. TRANSPORT INFORMATION

The substance is not classified as dangerous for transport. ADR Class not regulated RID Class not regulated IMDG Class not regulated IATA Class not regulated

---

## 15. REGULATORY INFORMATION

**TSCA (US Toxic Substances Control Act):** This product is listed on the TSCA inventory. Any impurities present in this product are exempt from listing.

**DSL (Canadian Domestic Substances List) and CEPA (Canadian Environmental Protection Act):** This product is listed on the DSL. Any impurities present in this product are exempt from listing.

**AICS / NICNAS (Australian Inventory of Chemical Substances and National Industrial Chemicals Notification and Assessment Scheme):** This product is listed on AICS or otherwise complies with NICNAS.

**MITI (Japanese Handbook of Existing and New Chemical Substances):** This product is listed in the Handbook or has been approved in Japan by new substance notification.

**ECL (Korean Toxic Substances Control Act):** This product is listed on the Korean inventory or otherwise complies with the Korean Toxic Substances Control Act.

**Philippines Inventory (PICCS):**P This product is listed on the Philippine Inventory or otherwise complies with PICCS.

**Inventory of Existing Chemical Substances in China:** All components of this product are listed on the Inventory of Existing Chemical Substances in China (IECSC).

**RoHS - Directive 2011/65/EU**

Prusa Polymers doesn't have any information about content of hazardous substances in Prusament PETG, these substances aren't used during production of filament. No measurements and analyses have been done, but based on information given by material suppliers, it is not expected any amount of hazardous substances in levels exceeding concentration described in Directive 2011/65/EU.

---

## 16. OTHER INFORMATION

The information presented in this Material Safety Data Sheet (MSDS) is based on our best knowledge in combination with original MSDS provided by manufacturer. MSDS contains information on safety use, storage and disposal.

**Abbreviations:**

**REACH** - Registration, Evaluation, Authorisation and restriction of chemical substances

**EC** - European Community PBT Persistent, Bioaccumulating, Toxic vPvB very Persistent, very Bioaccumulating

**PNOC** - Particulates Not Otherwise Classifiable Occupational Safety and Health Administration (OSHA)

**ADR** - European Agreement concerning the International Carriage of Dangerous Goods by Road RID International Rule for Transport of Dangerous Substances by Railway

**IMDG** - International Maritime Dangerous Goods Code

**IATA** - International Air Transport Association

**DISCLAIMER:** The information contained herein is given in good faith and is accurate to the best of knowledge at the date indicated above. User should consider this information only as additional. It is the user's responsibility to ensure that he is subject to no other obligations than those mentioned. No liability can be assumed for accuracy and completeness. It is the responsibility of the user to adapt the warnings to local laws and regulations. Safety information describes the product in terms of safety and can not be considered as technical information about the product.